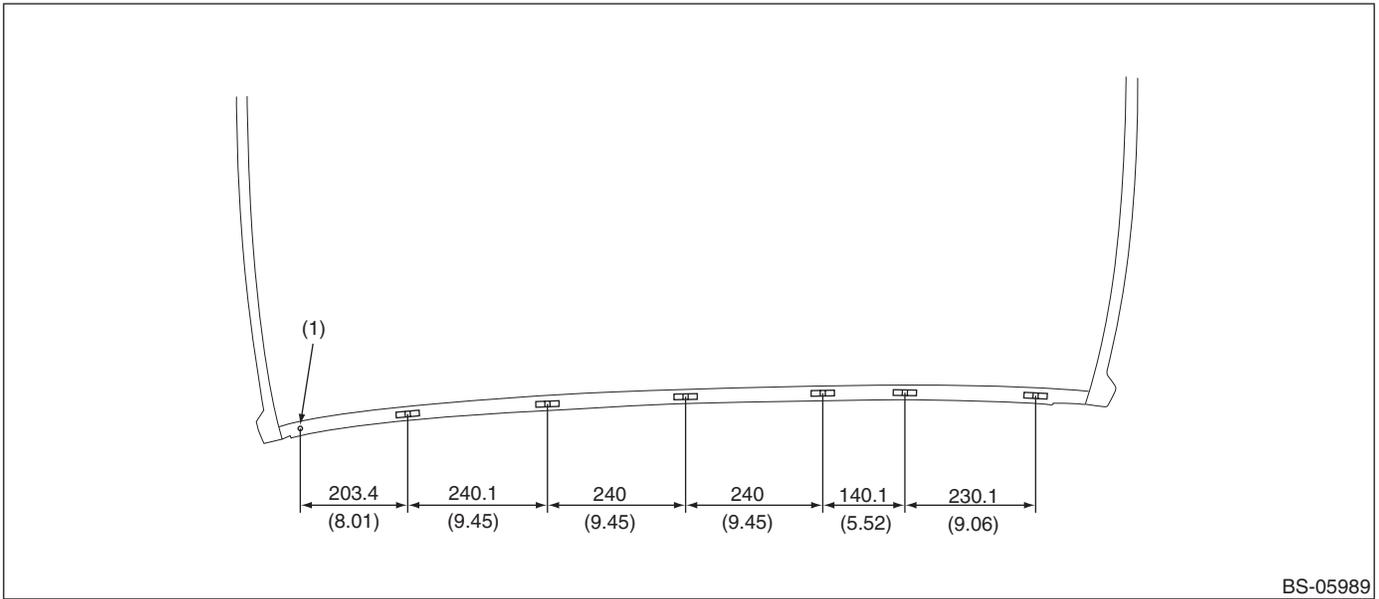
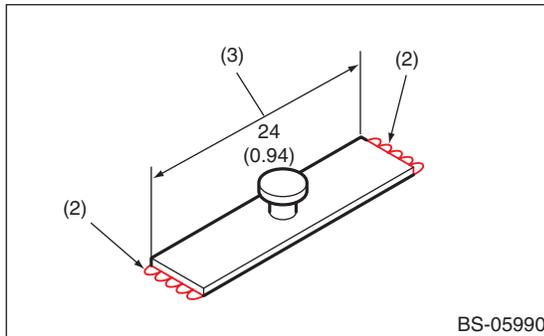


# Panel Replacement

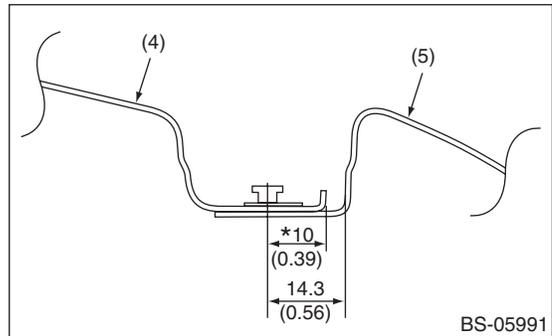
## 7-25. T Stud Installation



### • T stud welding



### • T stud basic cross section



(1)  $\phi 5.2$  mm (0.20 in) hole (for roof mole, standard pop rivet hole)

(2) Arc welding for both plate ends

(3) This surface shall be kept flat as it becomes the mating face with the clip.

(4) Roof panel

(5) Side panel outer

\* Indicates dimensions for reference.